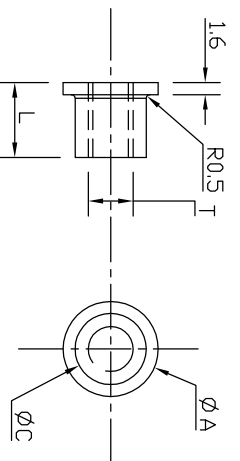
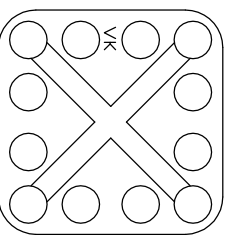
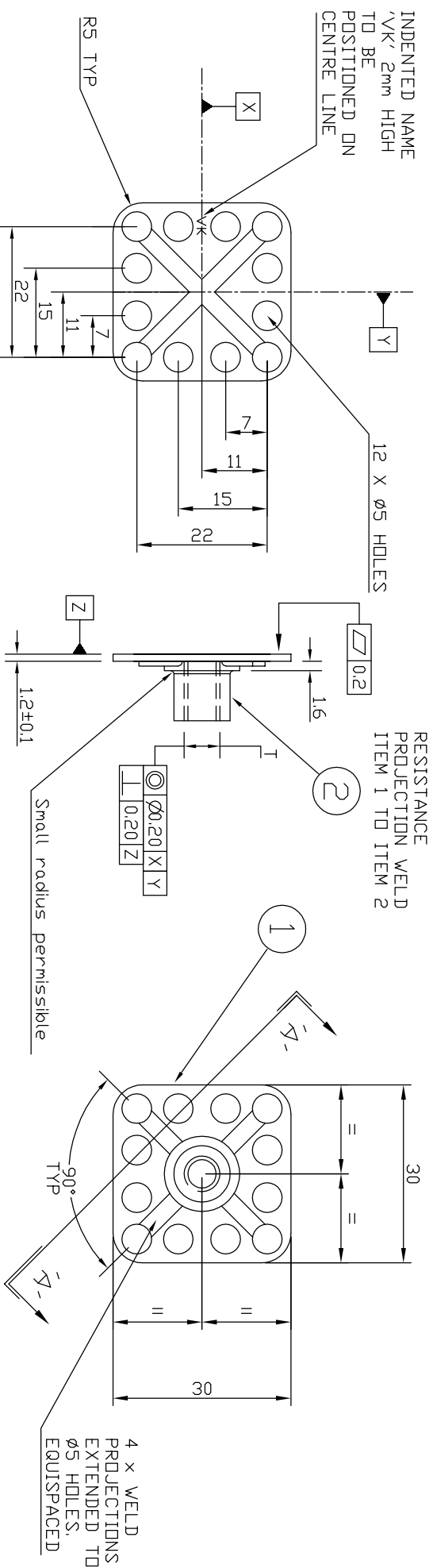


PRODUCT SPECIFICATION SHEET**ISO 9001:2008 Reg. No. A10284****Part Number: MSF2B3030M622**

Base material:	
Baseplate:	Mild Steel
Stud:	Mild Steel
Stud type:	Female bush, threaded.
Fastener dimensions:	6.00mm internal diameter x 22.00mm long thread.
Fastener thread form:	M6 x 1.0-6H.
Baseplate type:	Blind centre, perforated.
Baseplate dimensions:	30x30mm square.
General tolerances:	+/-0.20mm.
Finish:	Electrodeposited coating ISI 2081 Fe/Zn10/Iridescent thick film Cr(VI) free passivate.
Fastener to baseplate weld strength:	
Tensile strength (max):	6.00 kN

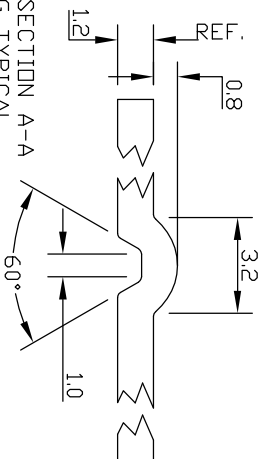
The information detailed in this data sheet is liable to modification at the discretion of Veck Composite Fasteners Ltd. Any person or company using the product without first making further enquiries as to the suitability of the product for the intended use does so at his own risk and Veck Composite Fasteners Ltd accept no responsibility for the performance of the product as a result, or for any loss or damage arising out of such use.

**Veck Composite Fasteners Ltd**



LENGTH OF THREAD (L) IN MILLIMETRES									
ØC	ØA	THREAD FORM (T)	5	10	12	14	16	22	30
8.3	12.7	M4 X 0.7 6H							
9.5	12.7	M5 X 0.8-6H							
9.5	14.0	M6 X 1.0-6H							
11.0	16.0	M8 X 1.25-6H							
12.7	17.0	M10 X 1.50-6H							
15.0	19.0	M12 X 1.75-6H							

PART NO.	DESCRIPTION	MATERIAL	ISS	CHANGE	DATE
1	B3030 BASE	MILD STEEL	1	ORIGINAL	17/6/10
2	COLLAR: SEE ABOVE THREAD FORM TABLE FOR DIMENSIONS	MILD STEEL	2	Tolerance ± was 0.10	14/12/11
3	WELD MACHINE & OPERATOR	RESISTANCE PROJECTION WELD	3	Preferred thread added, notes removed	19/2/13
4	FINISH	ELECTRODEPOSITED COATING ISO 2081 Fe/Zn10/Tridescent thick film Cr(VI) free passivate	4	Plating & material spec changed	25/3/13
			5	Preferred thread removed	12/6/13
THIS DRAWING IS A PRIVATE AND CONFIDENTIAL COMMUNICATION					
VECK FASTENERS Ltd. DORCHESTER, DORSET, DT1 1ST, UK		THIRD ANGLE PROJECTION	ALL DIMENSIONS IN MILLIMETRES	DRG.ND. MSF2B3030Mxxxx	ISSUE 5
DRAWN BY I.P.S.		SCALE: 1:1	TOLERANCES ± 0.20 UNLESS STATED OTHERWISE.	DATE: 12/6/13	
DESCRIPTION: 30mm X 30mm SQUARE BLIND FASTENER					



SCRAP SECTION A-A
SHOWING TYPICAL
WELD PROJECTION
DETAILS SCALE 4:1