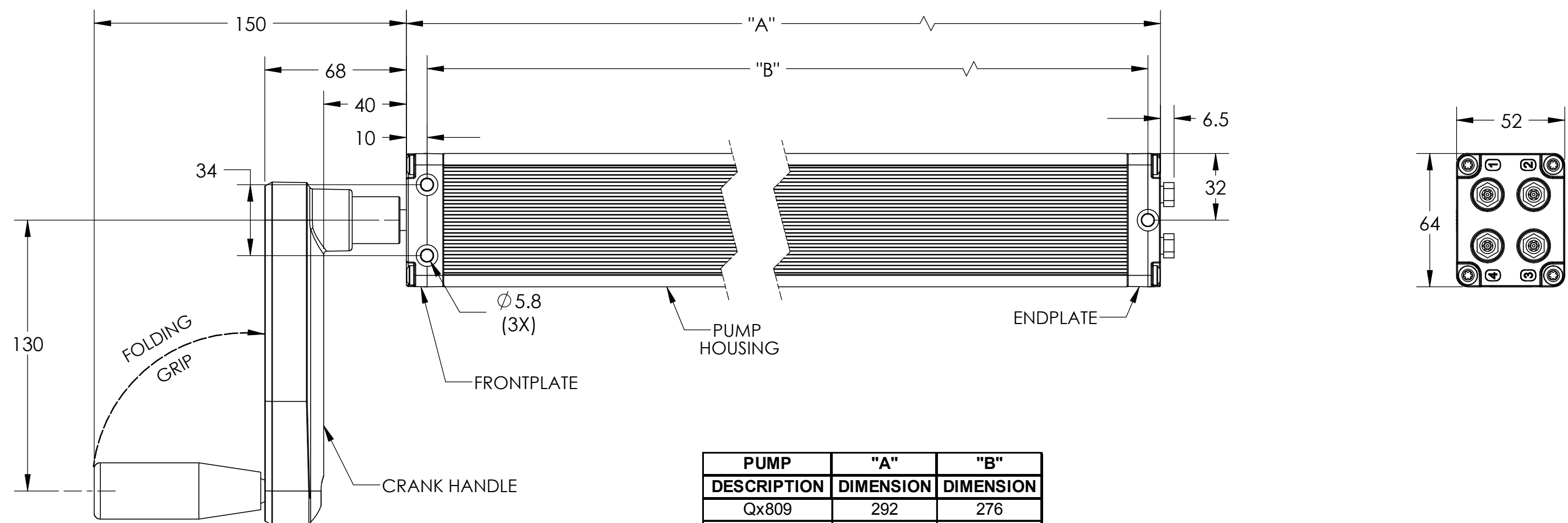


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NOTES:

1.) ALL DIMENSIONS ARE REFERENCE ONLY.

2.) MATERIAL SPECIFICATIONS:

FOLDING CRANK: ALUMINUM BODY (W/ BLACK P/C FINISH), BLACK PLASTIC GRIP AND ZINC PLATED STEEL COUPLER.

FRONTPLATE: DIECAST ALUMINUM

PUMP HOUSING: ALUMINUM WITH CLEAR ANODIZED FINISH.

ENDPLATE: DIECAST ALUMINUM

PUMP	"A"	"B"
DESCRIPTION	DIMENSION	DIMENSION
Qx809	292	276
Qx812	352	336
Qx818	472	456
Qx824	594	578
Qx612	352	336
Qx615	412	396
Qx623	594	578
Qx631	722	706

DO NOT MANUFACTURE TO THIS DRAWING UNLESS IT IS MARKED "CONTROLLED"			
DO NOT SCALE THIS DRAWING DIMENSIONS ARE IN MILLIMETERS TOLERANCES UNLESS OTHERWISE SPECIFIED			
ONE PLACE DECIMAL		+/-0.2	ANGULAR
TWO PLACE DECIMAL		+/-0.1	+/-2°
DRAWN BY	DATE	SCALE	THIRD ANGLE PROJECTION
AJB	06/02/11	1:2	
CUSTOMER DRAWING			

REV	ECN	DESCRIPTION	CHANGED BY	APPROVED BY	DATE (MM/DD/YR)
		RELEASED	AJB		06/13/11
MOVOTEC "Q" PUMPS (1-4 CYLINDER WITH 130MM CRANK HANDLE)					
MATERIAL N/A					
DRAWING NUMBER S43-0009					
SUSPA INCORPORATED 3970 Roger B. Chaffee S.E. Grand Rapids, Michigan 49548-3497 www.suspa.com					DRAWING SIZE B