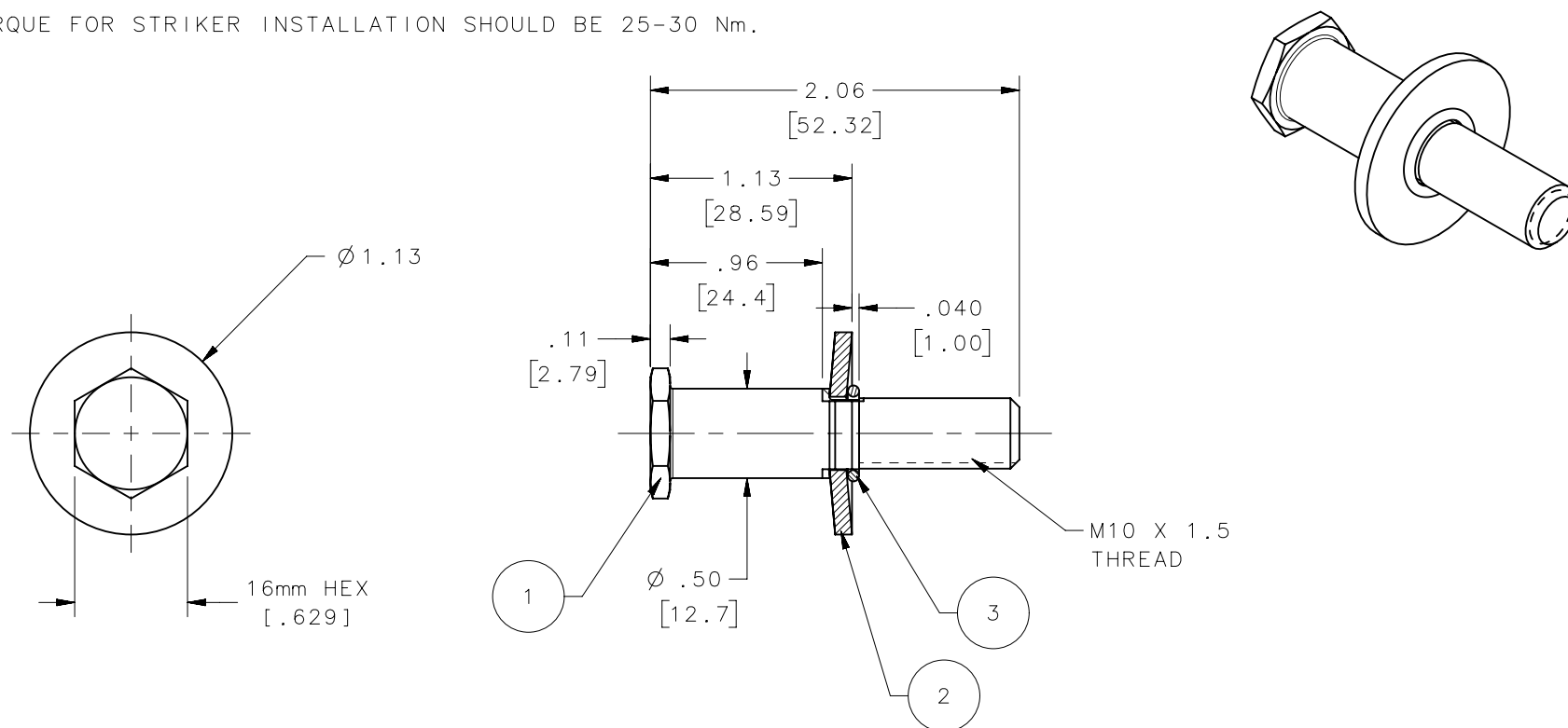


NOTES:

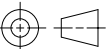
A. TO BE USED WITH SOUTHCO STANDARD R4-30 LATCH SERIES.

B. MOUNTING TORQUE FOR STRIKER INSTALLATION SHOULD BE 25-30 Nm.

REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
D	09OCT2015	MJS/CMK	PRN: P2015-2045



3	-	1	O-RING	70 DUROMETER BUNA N	NATURAL	STAINLESS STEEL BOLT
2	-	1	WASHER	STAINLESS STEEL	ANNEALED	
1	-	1	BOLT	STAINLESS STEEL	ANNEALED	
-	R4-90-321-20	-	STRIKER BOLT ASSEMBLY	-	-	
3	-	1	O-RING	70 DUROMETER BUNA N	NATURAL	STEEL BOLT
2	-	1	WASHER	STAINLESS STEEL	ANNEALED	
1	-	1	BOLT	STEEL	ZINC BRIGHT CHROMATE	
-	R4-90-321-10	-	STRIKER BOLT ASSEMBLY	-	-	
NO.	PART NUMBER	QTY	TYPE OF COMPONENT	MATERIAL	FINISH	GENERAL NOTES

	THIRD ANGLE PROJECTION		southco® CONNECT • CREATE • INNOVATE			
	INCHES [MM]		DESCRIPTION R4 STRIKER BOLT ASSEMBLY			
	TOLERANCES UNLESS OTHERWISE NOTED					
SURFACE AREA	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.		SIZE SYSTEM DWG NO. A NX J-R4-90-321			
VOLUME						
PROPRIETARY ITEM	PER ASME Y14.5M-1994		DRAWN BY ACH/MJS DATE 02JUL2009 SCALE 1:1 SHEET 1 OF 1			
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