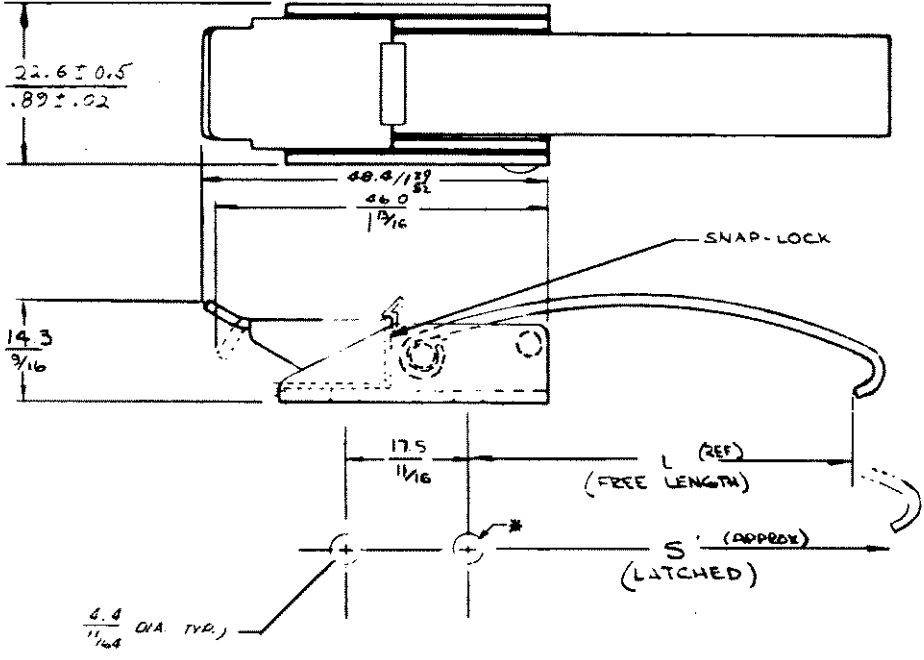


NO 97 DRAW CATCH - MOUNTING SPECIFICATIONS
 ASSEMBLES w/ SNAP-LOCK, NO KEEPER
 DATE 4-9-87
 DRAWN JED
 CHKD NTS
 SCALE NTS
 DRAWING NUMBER J-97-50-25

LEVER STYLE	SPRING RATING	SPRING LENGTH	PART NUMBER	L	S
ACTUATING TAB UP	LIGHT DUTY	SHORT	97-50-110-25	29.4 / $\frac{5}{32}$	32.8 / $\frac{1}{4}$
		MEDIUM	97-50-120-25	42.1 / $\frac{21}{32}$	44.4 / $\frac{1}{3/4}$
		LONG	97-50-130-25	54.8 / $2 \frac{5}{32}$	57.1 / $2 \frac{1}{4}$
	HEAVY DUTY	SHORT	97-50-150-25	29.4 / $\frac{5}{32}$	32.8 / $\frac{1}{4}$
		MEDIUM	97-50-160-25	42.1 / $\frac{21}{32}$	44.4 / $\frac{1}{3/4}$
		LONG	97-50-170-25	54.8 / $2 \frac{5}{32}$	57.1 / $2 \frac{1}{4}$
ACTUATING TAB DOWN	LIGHT DUTY	SHORT	97-50-210-25	29.4 / $\frac{5}{32}$	32.8 / $\frac{1}{4}$
		MEDIUM	97-50-220-25	42.1 / $\frac{21}{32}$	44.4 / $\frac{1}{3/4}$
		LONG	97-50-230-25	54.8 / $2 \frac{5}{32}$	57.1 / $2 \frac{1}{4}$
	HEAVY DUTY	SHORT	97-50-250-25	29.4 / $\frac{5}{32}$	32.8 / $\frac{1}{4}$
		MEDIUM	97-50-260-25	42.1 / $\frac{21}{32}$	44.4 / $\frac{1}{3/4}$
		LONG	97-50-270-25	54.8 / $2 \frac{5}{32}$	57.1 / $2 \frac{1}{4}$

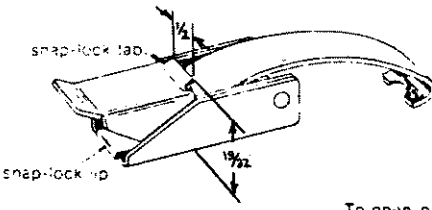
PART NUMBER SUFFIX - INDICATES MATERIAL & FINISH

-25 ~ LEVER BASE AND SPRING - STEEL; PIN & RIVET - STAIN. STEEL, BLACK ORGANIC COATING
 SNAP LOCK - STEEL, ZINC PLATE PLUS BLACK ORGANIC COATING



* HEAD HEIGHT OF MOUNTING SCREWS IN THESE HOLES (UNDER SPRING SUPPORT) MUST NOT EXCEED .105" (E.G. SLOTTED PAN HEAD).

NOTE ~ SNAP-LOCK SHIPPED UNASSEMBLED
 PART NO. 97-58-101-11



To install
 While installing latch base, position turned down lip of snap-lock against rear edge of base to align mounting holes. Insert mounting screw or rivet through both parts.

To open, push snap-lock tab forward and lift latch lever
 To close, just push lever back down, snap-lock will spring to locked position



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REV A 5-23-90 RHP PAV 97-105
 REV B 12 JAN 93 JC PRNS-1-05

3/32
 1/2 IN