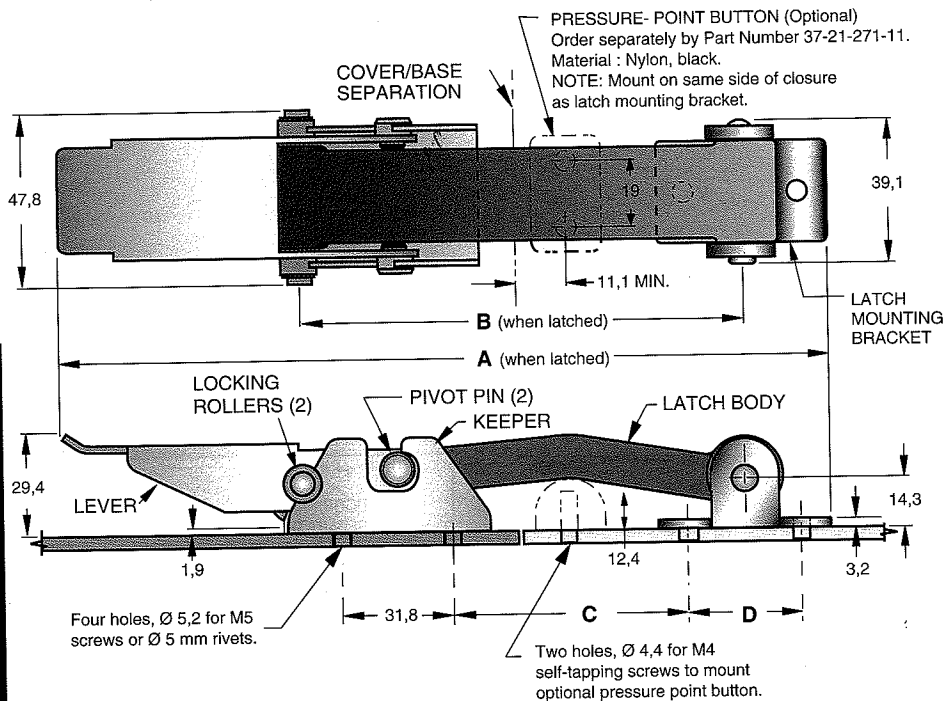
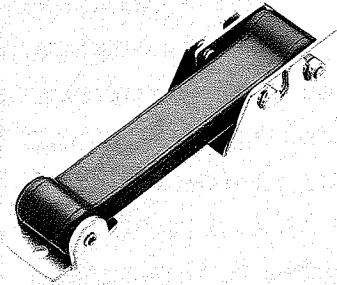


Southco® Draw Latches

Lever-assisted Style

- Flexible, over-centre latching
- Non-corrosive assemblies available



Material and Finish

RIVET: 5056 Aluminium, natural or 302 stainless steel, passivated.
PIVOT PINS: 303 Stainless steel, passivated. **ROLLER PIN:** 302 Stainless steel, passivated.
LATCH BODY: EPDM Rubber, black.
LEVER, KEEPER and BRACKET: 1010 Steel, zinc plated plus bright chromate dip or 302 stainless steel, passivated.
LOCKING ROLLERS: 303 Stainless steel, passivated.

Draw Latches
Rubber/Elastomer

Product Strength Guidelines

(To assist in your product selection; samples are available for your evaluation.)

274 SERIES

Average clamping force: 120 N

Average ultimate load: 1780 N

277 SERIES

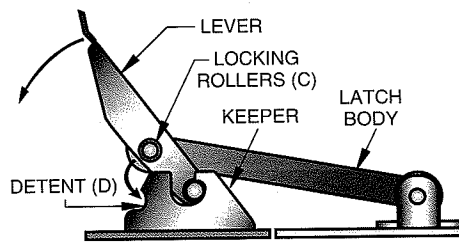
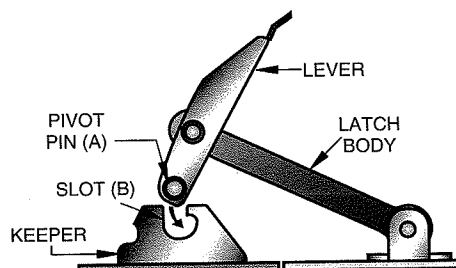
Average clamping force: 214 N

Average ultimate load: 1780 N

DIMENSIONS				PART NUMBERS		SERIES
A	B	C	D	Steel	Stainless steel	
241,3	152,4	96,8	25,4	37-10-274-10	37-10-274-20	274
366,7	277,8	222,3		37-10-277-10	37-10-277-20	277

To operate latch

1. Swing lever over keeper to position pivot pins (A) in slots (B) of keeper.
2. Press lever down until locking rollers (C) engage detent (D).



3. To unlatch, raise lever.

Dimensions without tolerances are for reference only.