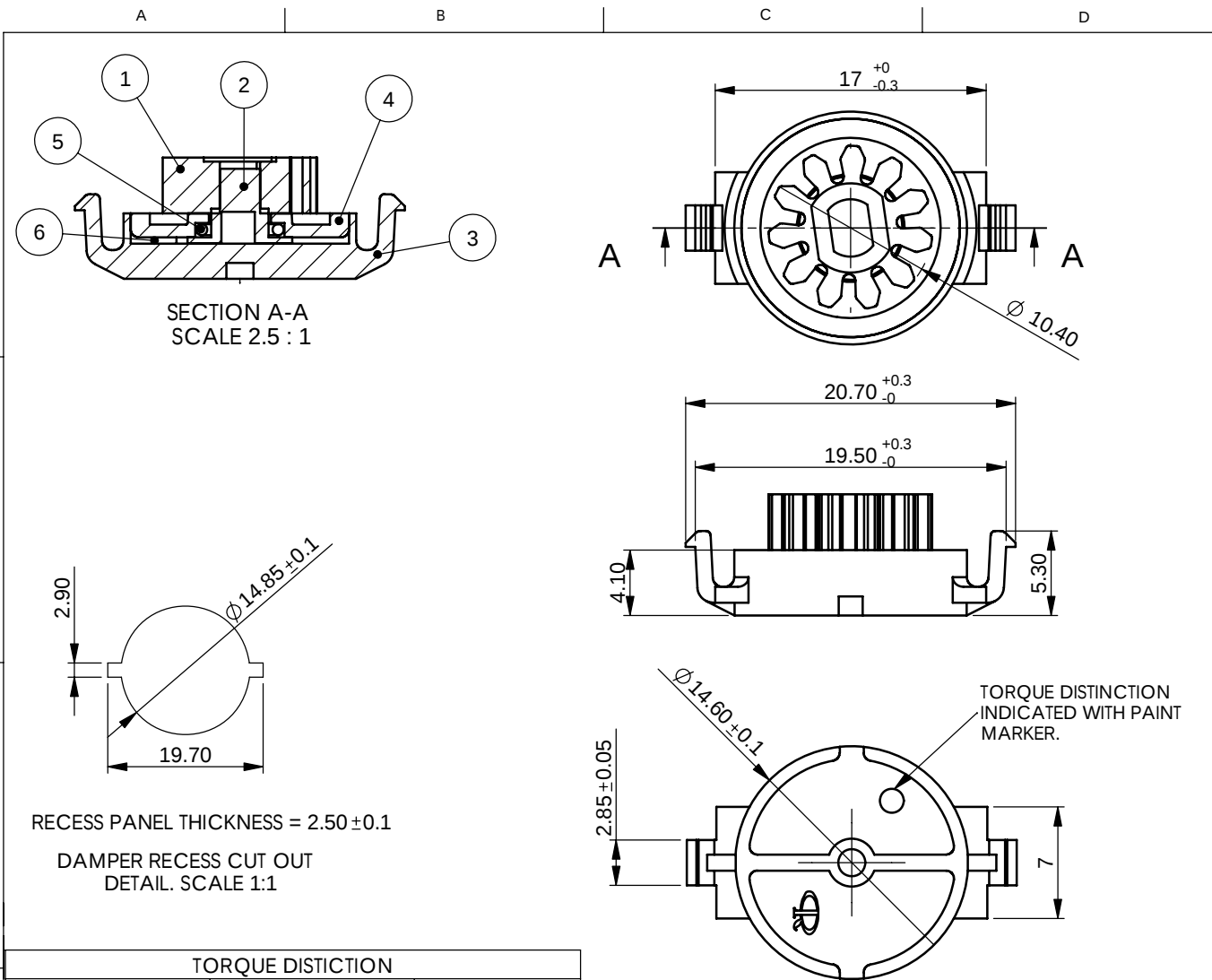


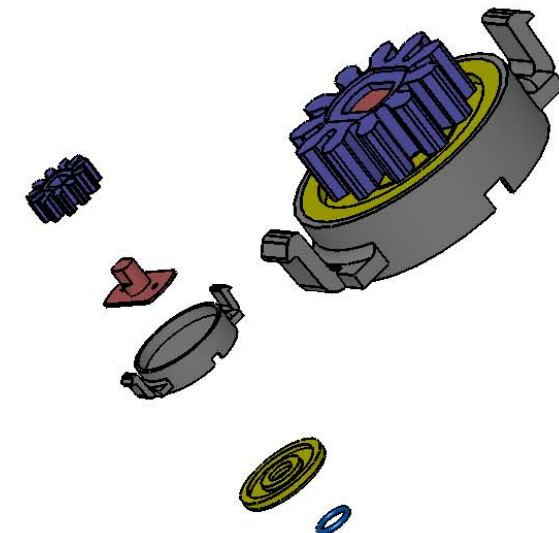


RECESS PANEL THICKNESS = 2.50 ± 0.1
DAMPER RECESS CUT OUT
DETAIL. SCALE 1:1

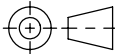
TORQUE DISTINCTION		
COLOUR(RMS-239)	TORQUE	PART No.
YELLOW	20 ± 7 gf.cm	RFRT-20G-CLIP
WHITE	40 ± 10 gf.cm	RFRT-40G-CLIP

NO.	PART	MATERIAL	UL SPEC.	COLOUR	RMS No.	GEAR SPECIFICATION	
1	SPUR GEAR	ACETAL	UL-94-HB	BLACK	160	TYPE	STANDARD SPUR
2	SHAFT		UL-94-V2			POLYCARBONATE	161
3	BODY CASING	MODULE		0.8			
4	COVER	PRESSURE ANGLE		20			
5	'O' RING	SI RUBBER		-	BLUE	210	NUMBER OF TEETH
6	SILICONE OIL	SI OIL	-	-	209	PITCH CIRCLE ϕ	8.8

REV.	MODIFICATION.	DATE	DRN
A	NEW DRAWING	29/04/04	NJB
01	PRODUCTION RELEASE	13/05/04	NJB
02	CUT-OUT DETAILS ADDED	13/05/04	NJB
03	SCN 2004-051	18/06/04	NJB
04	ECN07-090	25/05/07	SF
05	ECN2008-018	25/01/08	SF



EXPLODED VIEW

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		GENERAL TOLERANCES ± 0.50 UNLESS OTHERWISE STATED 1 DECIMAL PLACE $\pm$ 2 DECIMAL PLACES $\pm$ ANGULAR $\pm 1^\circ$			
MATERIAL: SEE BOM TABLE			COLOUR: SEE BOM TABLE		
TITLE: ROTARY DAMPER ASSEMBLY			PART No: SEE BOM TABLE		
DRG No: 04-052		NPR REF: 2001-152			SIZE A4
DRN NJB	DATE 29/04/04	CHKD OW	DATE 29/04/04		
SCALE NTS		SHEET No 1 OF 1		FORM No 0145/01	