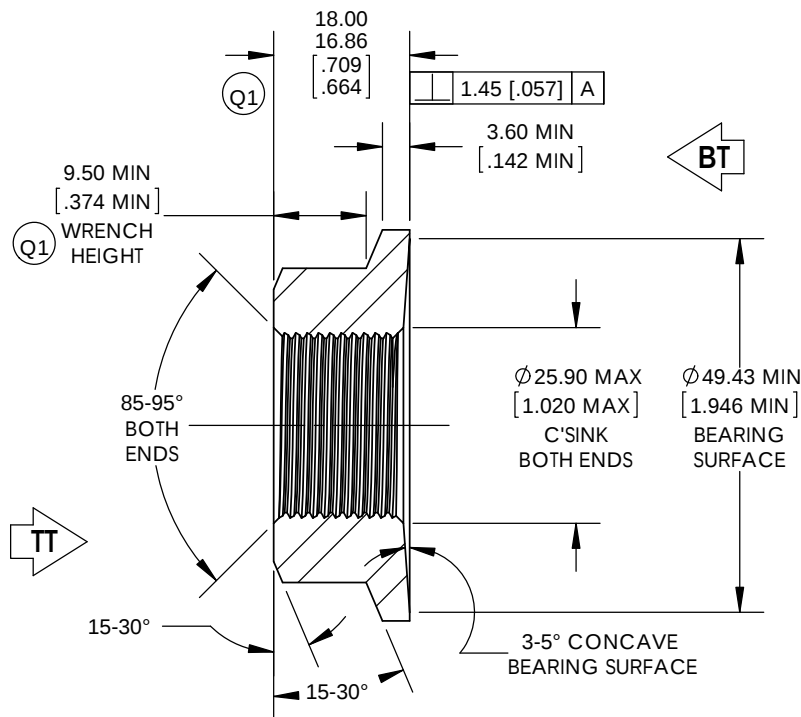


REVISION HISTORY					
EC NO.	REV.	DESCRIPTION	DATE	BY	APPROVAL
EC2018-0271	Q1	WAS: 22.86mm - 24.00mm / 13.41 MIN.	19OCT18	JAW	MB
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-



1.	MATERIAL:	CARBON STEEL PROPERTY CLASS 5 PER ASTM A563M
2.	MACHINING:	SEE "TOLERANCES UNLESS OTHERWISE SPECIFIED"
3.	DEBURRING:	SEE "GENERAL NOTES AND REQUIREMENTS"
4.	MARKING:	AS SHOWN
5.	HEAT TREAT:	ROCKWELL "C30" MAX
6.	CLEANING:	SEE "GENERAL NOTES AND REQUIREMENTS"
7.	PLATING/COATING:	HEXCHROMATE FREE ZINC, PASSIVATED 8µm MAX. GLEITMO 605 DRY FILM LUBRICANT PER ASTM B633 SC1 TYPE V
8.	TESTING:	N/A
9.	OTHER PROCESS:	N/A
10.	INSPECTION:	LEVEL 1
11.	HANDLING / PACKING:	SEE "GENERAL NOTES AND REQUIREMENTS"
12.	SUBMISSION:	N/A

FUNCTION	NAME	DATE	 SPIRALOCK CORPORATION 49201 GRATIOT AVE. CHESTERFIELD, MI. 48051			
DRAWN:	JAW	27SEPT18	TITLE: M24 x 1.5 SPIRALOCK HEX FLANGE NUT			
CHECKED:	JMT	28SEPT18				
APPROVED:	BCN	02OCT18				
APPROVED FOR RELEASE	NAME	DATE	CAGE CODE: 17353		SPL DWG NO.: FM0240X150-6007	
					REV. Q1	
			SCALE: 2:1	WEIGHT: 160.16 grams	CUST. DWG. NO.: -	REV. -

1. PARTS MUST BE FREE OF BURRS
2. BREAK ALL CORNERS
3. PARTS MUST BE CLEAN AND FREE OF DIRT AND DEBRIS
4. PARTS MUST BE SHIPPED RUST FREE AND BE PROTECTED FROM RUST AT ALL TIMES
5. ALL MATERIAL MUST COMPLY WITH ES100118
6. DIMENSIONS IN [BRACKETS] ARE IN INCHES

WHEN THREADING FROM THIS DIRECTION,
SPECIAL SPIRALLOCK TOOLING MARKED
"TT" MUST BE USED.

TOLERANCES UNLESS OTHERWISE SPECIFIED

.XX = $\pm .5$

.XXX = $\pm .13$ METRIC-MILLIMETER

.XXXX = $\pm .013$

FILLETS: $.8 \pm .3$

ANGLES: $\pm 1^\circ$

MACHINED SURFACES $\sqrt[3]{\text{MAX.}}$

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND IS FURNISHED FOR EVALUATION PURPOSES ONLY, AND EXCEPT WITH WRITTEN PERMISSION OF SPIRALOCK CORP., SUCH INFORMATION SHALL NOT BE PUBLISHED OR DISCLOSED TO OTHERS OR USED FOR ANY OTHER PURPOSE, OR DUPLICATED IN WHOLE OR IN PART.

SPIRALOCK CORP. PROPRIETARY/COMPETITION
SENSITIVE-

APPLICABLE STANDARDS AND CLASSIFICATION OF CHARACTERISTICS:		^	/
---	--	---	---

CRITICAL CHARACTERISTICS

DIAMOND DENOTES CRITICAL CHARACTERISTICS

