

Closed End Domed Head

Aluminium 5% Magnesium Alloy
Mandrel: Carbon Steel



			DESCRIPTION							BULK PACK		
										ARTICLE	BOX QTY	
mm	mm	mm		mm	mm	mm	mm	N	N			kg
3.2 3.10 - 3.28	6.0	Up To 1.6	AD42SB	3.3 - 3.4	5.70 - 6.30	1.10	1.63	1,110	1,400	80387	10,000	0.75
	7.5	1.6 - 3.2	AD44SB							80392	10,000	0.77
	9.0	3.2 - 4.8	AD46SB							80402	10,000	0.80
	11.0	4.8 - 6.4	AD48SB							80407	10,000	0.88
	12.5	6.4 - 7.9	AD410SB							80448	10,000	0.90
4.0 3.90 - 4.08	8.0	Up To 3.2	AD54SB	4.1 - 4.2	7.62 - 8.22	1.50	2.18	1,640	2,220	80414	8,000	1.59
	9.5	3.2 - 4.8	AD56SB							80419	8,000	1.61
	11.0	4.8 - 6.4	AD58SB							80423	8,000	1.65
	12.5	6.4 - 7.9	AD510SB							80376	5,000	1.68
4.8 4.73 - 4.88	8.3	Up To 3.2	AD64SB	4.9 - 5.0	9.20 - 9.85	1.75	2.64	2,260	3,110	80427	5,000	2.38
	10.0	3.2 - 4.8	AD66SB							80434	5,000	2.44
	11.5	4.8 - 6.4	AD68SB							80442	5,000	2.48
	13.0	6.4 - 7.9	AD610SB							80458	5,000	2.54
	14.5	7.9 - 9.5	AD612SB							80466	5,000	2.72
	18.0	9.5 - 12.7	AD616SB							80472	4,000	2.93
6.4 6.32 - 6.48	13.0	Up To 6.4	AD84H	6.5 - 6.6	12.06 - 13.34	2.51	3.66	4,000	4,800	23481	2,000	4.80
	16.0	6.4 - 9.5	AD86H							80258	2,000	5.12


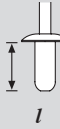








d =Nominal Diameter, Min - Max Diameter; l =Body Length (+/- 0.5mm); g =Grip Range (Min - Max); d_h =Hole Size (Min - Max); d_k =Flange Diameter (Min - Max); k =Flange Thickness (Max); d_m =Nominal Mandrel Diameter; S =Nominal Shear Strength; T =Nominal Tensile Strength

The POP® Riveting Systems catalogue contains details of our core range only. Other rivet configurations are available. Please enquire to Emhart Customer Service. For the latest catalogue digital version please visit www.emhart.eu

**Closed End
Large Flange**

Aluminium 5% Magnesium Alloy
Mandrel: Carbon Steel



 <i>d</i> mm	 <i>l</i> mm	 <i>g</i> mm	DESCRIPTION	 <i>d_h</i> mm	 <i>d_k</i> mm	 <i>k</i> mm	 <i>d_m</i> mm	 <i>S</i> N	 <i>T</i> N	BULK PACK		 /1,000 kg
										ARTICLE	BOX QTY	
3.2 3.10 - 3.28	6.7	Up To 1.6	AD402SBM LF 8	3.3 - 3.4	7.50 - 8.50	1.20	1.65	1,110	1,400	76232	5,000	0.88
	8.3	1.6 - 3.2	AD404SBM LF 8							76233	5,000	0.90
	9.9	3.2 - 4.8	AD406SBM LF 8							76234	5,000	0.92
	11.5	4.8 - 6.4	AD408SBM LF 8							on request		0.94
4.0 3.90 - 4.08	8.5	Up To 3.2	AD504SBM LF 10	4.1 - 4.2	9.50 - 10.50	1.70	2.19	1,640	2,220	76611	5,000	1.90
	10.2	3.2 - 4.8	AD506SBM LF 10							76235	5,000	1.94
	11.8	4.8 - 6.4	AD508SBM LF 10							75753	5,000	1.96
	13.4	6.4 - 7.9	AD510SBM LF 10							76236	5,000	2.00
4.8 4.70 - 4.88	8.9	Up To 3.2	AD604SBM LF 11	4.9 - 5.0	10.50 - 11.50	1.95	2.64	2,260	3,110	76237	5,000	2.78
	10.5	3.2 - 4.8	AD606SBM LF 11							76238	5,000	2.82
	12.1	4.8 - 6.4	AD608SBM LF 11							76239	5,000	2.84
	13.5	6.4 - 7.9	AD610SBM LF 11							76240	5,000	2.86
	15.1	7.9 - 9.5	AD612SBM LF 11							76241	5,000	2.98

d=Nominal Diameter, Min - Max Diameter; *l*=Body Length (+/- 0.5mm); *g*=Grip Range (Min - Max); *d_h*=Hole Size (Min - Max); *d_k*=Flange Diameter (Min - Max); *k*=Flange Thickness (Max); *d_m*=Nominal Mandrel Diameter; *S*=Nominal Shear Strength; *T*=Nominal Tensile Strength

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