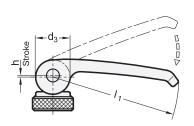
Lever zinc die casting

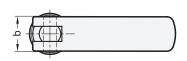
Lever steel

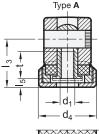
# Clamping levers with eccentrical cam

Contact plate plastic

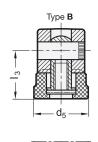




















- Plastic contact plate with setting nut
- Plastic contact plate without setting nut

V	2		2		3															
I <sub>1</sub>	d <sub>1</sub>		d <sub>2</sub>		$oldsymbol{l_2}$ in clamping position						b	d <sub>3</sub>	d <sub>4</sub>	<b>d</b> <sub>5</sub>	h Stroke at 90° lever movement	<b>I</b> <sub>3</sub> in clamping position	<b>I<sub>4</sub></b> Adjustable range	l <sub>5</sub> in clamping position	t useable thread length	
44	М	4	М	4	12	16	20	25	30	-	-	12	12	15	14	0,5	13,2	2	2,2	8
44	М	5	М	5	12	16	20	25	30	35	40	12	12	15	14	0,5	13,2	2	2,2	8
63	М	5	М	5	16	20	25	30	35	40	50	16	16	19	18,5	0,75	16,3	2,5	3	10
63	М	6	М	6	16	20	25	30	35	40	50	16	16	19	18,5	0,75	16,3	2,5	3	10
82	М	6	М	6	20	25	30	35	40	50	60	20	20	25	22,5	1	19,5	3	3,7	12
82	М	8	М	8	20	25	30	35	40	50	60	20	20	25	22,5	1	19,5	3	3,7	12
101	М	8	M	8	20	25	30	35	40	50	60	25	26	30	27	1,5	25,3	4	4,8	15
101	M ·	10	М	10	20	25	30	35	40	50	60	25	26	30	27	1,5	25,3	4	4,8	15

#### Specification

### GN 927

Lever

- Zinc die casting
- plastic coated (abrasion proof epoxy resin) black, RAL 9005 orange, RAL 2004 red, RAL 3000
  - B 0 R S silver, RAL 9006

## • GN 927.3

Lever Steel (precision casting) zinc plated, blue passivated

This information applies to both standards:

- · Axis, lag nut / screw Setting nut and setting screw (only type A) Steel, zinc plated, blue passivated
- Contact plates

Plastic, glass fiber reinforced

- Type A: Polyacetal (POM)
- Type B: Polyamide (PA)
- Plastic characteristics → Page 1483
- RoHS

# Information

Clamping levers with eccentrical cam GN 927 / GN 927.3 are used for rapid clamping and releasing. Hereby, contrary to a clamping operation via a thread, these levers permit a torque-free clamping.

The lever has been designed to ensure that its movement cannot exceed the max. clamping force. There are no loose components since they are all assembled and mounted in their correct order. With these clamping levers with eccentrical cam GN 927 / GN 927.3, clamping forces of up to 8 kN can be reached.

The type A has the following benefits:

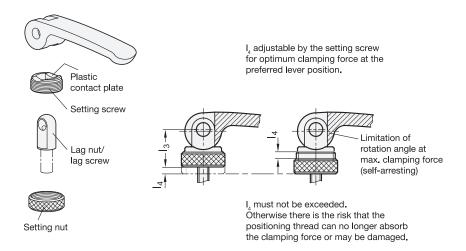
The distance between the lever cam and the clamping surface is adjustable via a fine pitch thread, allowing the clamping position to be set easily with maximum clamping force. Also, the position of the lever relative to the clamping axis can be determined.

How to order (Lever zinc die casting)	1	I <sub>1</sub>
	2	d <sub>2</sub>
	3	12
1 2 3 4 5	4	Туре
GN 927-82-M8-25-A-B	5	Color
How to order (Lever steel)	1	l <sub>1</sub>

d₁ GN 927.3-63-M6-A Type



# Constructional features (Type A)



# **Application examples**

