Milliani .

















# Clamping knobs with indexing

## plungers

#### **SPECIFICATION**

Knurled knob GN 7336 (see page) Plastic (Polyamide PA) black, matt

Cover

Plastic (Polyamide PA)

light grey, matt

Fixing thread

Steel zinc plated, blue passivated

Plunger pin

Stainless Steel AISI 303

#### INFORMATION

Clamping knobs with indexing plunger GN 7336.7 are used for positioning, securing and clamping adjusting elements at the same time.

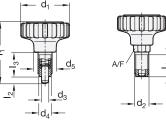
The axial movement of the handle (pulling) pulls the indexing pin from the engaged position against the spring force, with the star know at the same time remaining connected with form-lock to the clamping screw via a hexagonal element, allowing both clamping and

- Range of indexing plungers (see page 738)

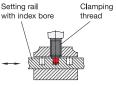
#### **TECHNICAL INFORMATION**

- ISO-Fundamental Tolerances (see page A21)
- Stainless Steel characteristics (see page A26)
- Plastic characteristics (see page A2)
- Load rating information (see page A42)

#### Plunger pin retracted



## Assembly example



Setting rail positioned through indexing plunger, clamped with in position clamping handle



Clamping action released, indexing plunger still engaged



Clamping action released, indexing plunger disengaged, setting rail

### GN 7336.7

Description	d1	d2	d3 Pin -0.02/-0.04 Bore G7	d4	d5	l1	l2	13	l4 min.	A/F	Spring load in N ≈ initial		47
GN 7336.7-34-M10x1-5	34	M 10 x 1	5	8.6	15.5	45	5	19	17	10	7	17	25
GN 7336.7-42-M12x1,5-6	42	M 12 x 1.5	6	9.9	19	53	6	21	19	12	9	24	41
GN 7336.7-53-M12x1,5-6	53	M 12 x 1.5	6	9.9	22.5	59	6	21	19	12	9	24	60
GN 7336.7-53-M16x1,5-8	53	M 16 x 1.5	8	13.9	22.5	68	8	28	26	16	11	30	90